

ASTM Property

starex[®]	Grade	HF-0680
	Resin Type	ABS

TV/Monitor

Item	Measuring Method	Condition	Unit	Value
Physical				
Specific Gravity	ASTM D792	Natural or representative color	-	1.04
Melt Flow Index	ASTM D1238	200°C, 5kg	g/10min	5.5
Mechanical				
Tensile Strength at Yield	ASTM D638	5mm/min	kgf/cm ²	420
Flexural Strength	ASTM D790	2.8mm/min	kgf/cm ²	630
Flexural Modulus	ASTM D790	2.8mm/min	kgf/cm ²	21000
Izod Impact Strength(notched)	ASTM D256	1/4 inch at 23°C	kgf·cm/cm	20
Rockwell Hardness	ASTM D785	R-Scale	-	107
Thermal				
Heat Deflection Temperature	ASTM D648	18.56kgf/cm ² , 6.4mm	°C	85
VICAT Softening Temperature	ISO 306	B/50	°C	97
Flammability				
Flammability	UL94	HB	mm	1.5

1. The above figures are the representative values based on NP, which may vary from color to color, and can be used as a reference only for the purpose of selecting materials.
2. The above figures are basic guidelines for selecting materials; therefore, they are not regarded as the official specifications for materials involved, and cannot be used for the purpose of designing a mold.
3. The above values can be adjusted in accordance with processing conditions, and the specific change in value is allowed only within a limited range in which adjustment has no adverse or negative impact on the final product.

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※ The last update date : 05/12/2014